



THE FURNACE

SFE | SFEX | SFECEM | ELECTRIC FURNACE

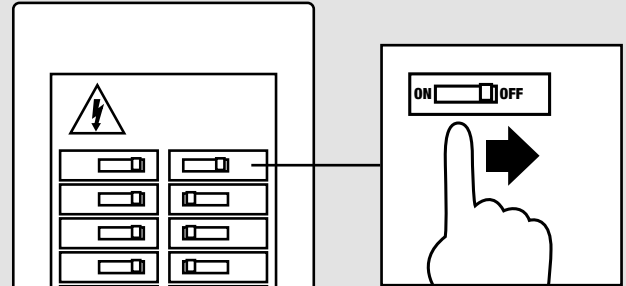
BLOWER SYSTEM REPLACEMENT MANUAL

1

CUTTING THE POWER SUPPLY

1. Turn off the power at the main electrical panel.
2. Remove furnace door by unscrewing the 4 screws.

Note which wires are connected to which terminals. It is good practice to take a photo before removing the wires. You can also consult the wire diagram provided on the right hand side of the furnace.

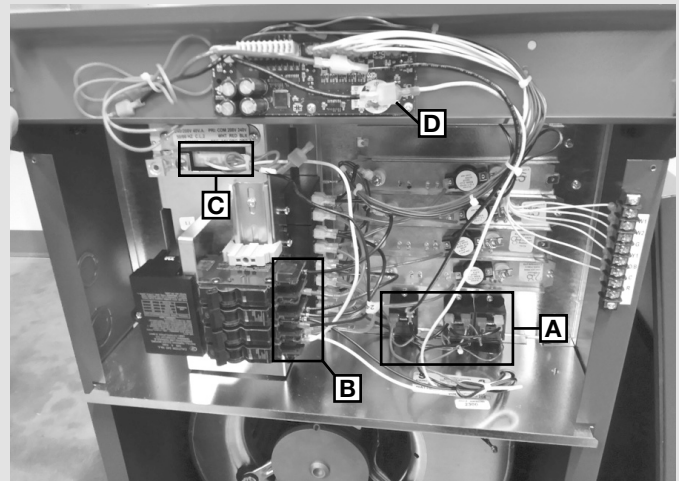


2

UNPLUGGING THE WIRES

1. Unplug the motor wires from their terminals on the relays [A], breakers [B], transformer [C] and/or control board [D] depending on the model.
2. Cut tie-wraps as required.
3. Pull out the wires from the electrical compartment through the passage hole.

SFEX1521 model shown



3

INSTALLING THE NEW BLOWER SYSTEM

1. Remove the 2 screws connecting the rail mounts to the frame, one on each side.
2. Pull the blower system out of the furnace.
3. Install the rails on the sides of the blower assembly using the supplied screws.
4. Insert the new blower system onto the frame guides and screw the rails in place.
5. Pass the new motor wires through the passage hole and reconnect as before. Tie-wrap any loose wires as required.
6. Reposition the furnace door and screw in place.

NEED ASSISTANCE? CONTACT STELPRO CUSTOMER SERVICE.

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